Page 2

- having a weight that is at least 80% that of a comparable bullet for such firearm, said comparable bullet being former from lead.
  - The bullet of claim 36 in which the weight is at least 85% of the comparable lead bullet.
  - The bullet of claim 3% in which the jacket and core separate on impact.
  - The bullet of claim 38 in which the mass of the bullet is sufficient to actuate firearm reloading mechanisms.
  - 1 The bullet of claim 38 in which the tapered section is a truncated cone 2 or truncated parabellum.
  - The bullet of claim 38 in which the bullet has a tip that is parabolic, rounded or a hollow point.
  - The bullet of claim 38 in which the jacket of the bullet extends over the tapered section attached to one end of the right cylindrical core.
  - The bullet of claim in which the other of the opposed ends is a truncated tapered section.
  - 1 The bullet of claim 18 in which the polymer of the core is an ionomer.

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cont

## Page 3

The bullet of claim 3 in which the polymer of the core is selected 1 from ethylene/methacrylic acid copolymer ionomers, polyetherester elastomers and polyamides. 3 The bullet of claim 38 in which the polymer of the core is an ethylene/ 1 methacrylic acid copolymer ionomer. The bullet of claim 36 in which the polymer of the core is polyamide. 1 The bullet of claim 4% in which the polyamide is nylon 11. 1 The bullet of claim 38 in which the filler is particles of copper. The bullet of claim 28 in which the filler is selected from the group 1 consisting of tungsten, bismuth, tin and stainless steel. 2 The bullet of claim 38 in which the bullet retains markings from the 1 barrel of said firearm. 2 The bullet of claim 38 in which the jacket at the other of the opposed 1 ends is curled inwards towards the tip.





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Cont.

## Page 4

The bullet of claim in which the remainder of said end is free of 2 jacket.

The bullet of claim 38 in which the jacket is copper.

The bullet of claim 38 in which the jacket is a thermoplastic polymer.

1 A bullet of claim in a shell, said bullet being capable of being 2 inserted into a firearm and fired therefrom.

A method for the manufacture of a bullet comprising the steps of:

(a) inserting a right cylindrical shell having one open end into a mold of an injection molding apparatus, said shell being formed from a thermoplastic polymer or copper;

5 (b) injecting a composition of a filler and a polymer selected from 6 amorphous or low crystallinity polymer into said shell; and

7 (c) removing said bullet so formed from the mold.

60. The method of claim 59 in which in step (b), the composition is injected into the right cylindrical shell and the shell is formed into the shape of the bullet.

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1	61.	The method of claim 60 in which the injection of the compositions and
2	the forming of the shell to the shape of the bullet is carried out in a one-step injection	
3.	molding proc	eess.
1	62.	The method of claim 59 in which the shell is copper.
1 ·	63.	The method of claim 59 in which the cylindrical shell has a preformed
2	tip.	
1	64.	The method of claim 59 in which the tip is a hollow point tip, the end
2	of the cylindrical shell opposed to the open end being formed into a shape in said	
3	mold.	
1	65.	The method of claim 64 in which the said end is formed into the shape
2	of a truncated	I cone.
1	66.	The method of claim 63 in which, in step (b), the cylindrical shell at
2	its open end is curled in step (b) such that said end is curled inwardly towards the tip.	
1	67.	The method of claim 66 in which the shell is curled inwardly by more
2	than 90°.	
1	68.	The method of claim 66 in which the shell is curled inwardly by at
2	least 150°	

